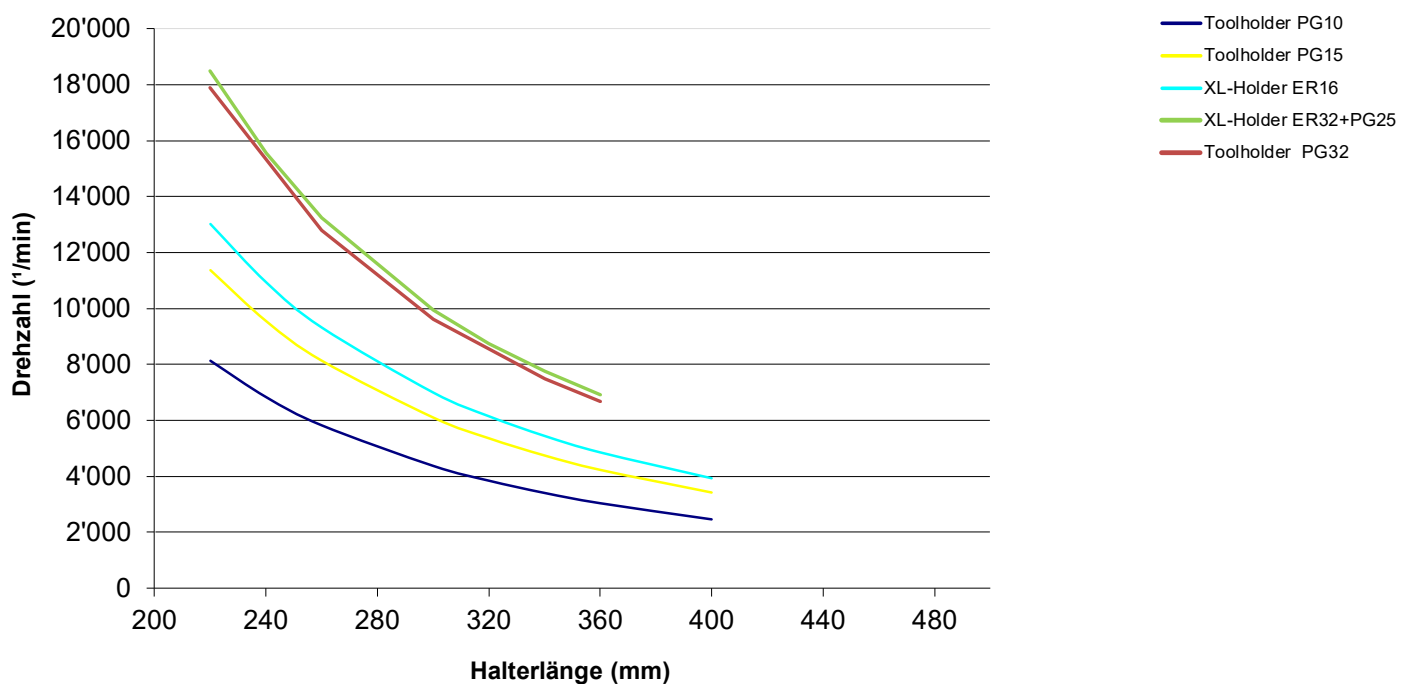




Maximal rpm for XL Toolholders



Calculation of maximal rpm of a rotor with floating bearings.

Calculation without regards to:

- Balancing quality of total system
- Stability of machine spindle
- Protrusion of cutting tool

The maximum operating speeds are directly depending on the rigidity of the machine spindle as well as machining forces.

These are standard values for REGO-FIX Xtended Length Toolholders.

For the whole system we can't guarantee the maximum speeds of the tooling system.